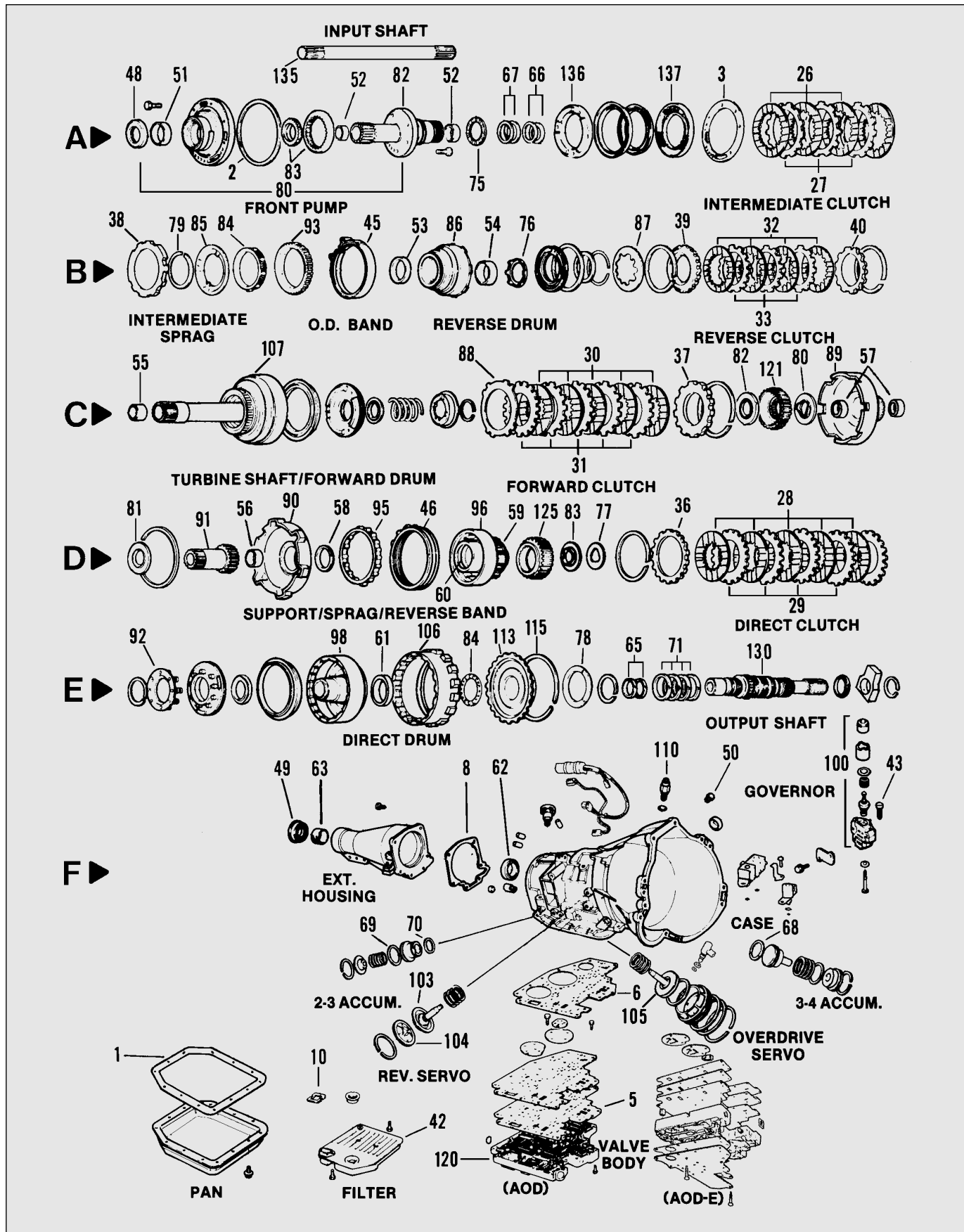


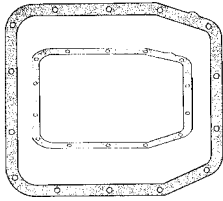
# FORD AOD (FIOD) AOD-E (ELECTRONIC)

# 4R70W/4R75W 4R70E/4R75E

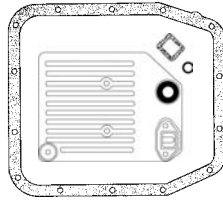


# 4R70W/4R75W 4R70E/4R75E

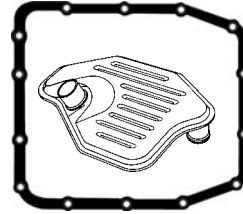
# FORD AOD (FIOD) AOD-E (ELECTRONIC)



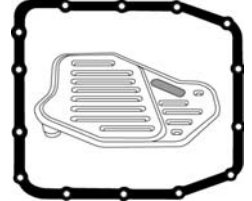
14 Bolt Pan  
AOD (80-Up)  
FK53423



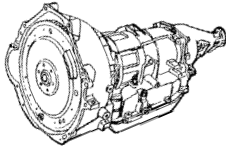
14 Bolt Pan  
AOD (84-Up) 4WD  
FK53423A



14 Bolt Pan  
AOD-E & 4R70W (94-Up) 4WD  
4R70W (96-Up) 2WD  
FK53423C



14 Bolt Pan  
AOD-E (92-95) 2WD  
4R70W (93-95) 2WD  
FK53423D



Rear Wheel Drive

## REBUILDER KITS

DESCRIPTION	QTY.	YEAR	DELUXE KIT	MASTER O/H KIT	LESS STEELS KIT	OVERHAUL KIT	GASKET & SEAL KIT
<b>To order Kits with all Borg Warner frictions, use a 'KB' prefix instead of the traditional 'K' prefix.</b>							
Rebuilder Kits - w/.079 Reverse Frictions - Early 83 - AOD	1	80-83	<b>K5300-R</b>	<b>K5300</b>	<b>K5300-LS</b>	<b>K53900</b>	<b>K53900-1</b>
Rebuilder Kits - w/.062 Reverse Frictions - Late 83 - AOD (1)	1	83-90	<b>K5300A-R</b>	<b>K5300A</b>	<b>K5300A-LS</b>	<b>K53900</b>	<b>K53900-1</b>
Rebuilder Kits - AOD (2)	1	90-93	<b>K5300B-R</b>	<b>K5300B</b>	<b>K5300A-LS</b>	<b>K53900</b>	<b>K53900-1</b>
Rebuilder Kits -AOD-E	1	92-95	<b>K5300E-R</b>	<b>K5300E</b>	<b>K5300E-LS</b>	<b>K53900E</b>	<b>K53900E-1</b>
Rebuilder Kits - 4R70W	1	93-95	<b>K5300F-R</b>	<b>K5300F</b>	<b>K5300F-LS</b>	<b>K53900F</b>	<b>K53900E-1</b>
Rebuilder Kits - 4R70/75 (3)	1	96-Up		<b>K5300G</b>	<b>K5300G-LS</b>	<b>K53900G</b>	<b>K53900G-1</b>
External Leak & Seal Kit - AOD	1	80-91					<b>SK53900-2</b>
External Leak & Seal Kit -AOD-E	1	92-Up					<b>SK53900E-2</b>
Gasket Kit - w/Metal Clad Seals AOD-E/4R70/75	1	92-Up					<b>K53900E-1S</b>

(1) Use with cast drum.

(2) Kit contains grob steels - use with stamped steel drum.

(3) Kit contains .068 intermediate frictions, .067 direct frictions, and .068 direct steels. Some models may require .078 intermediate frictions (53204), .072 direct frictions (53304), and .080 direct steels (53305B). If needed, purchase separately.

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>VALVE BODY KITS</b>					
<b>TRANSGO®</b>					
N.I.	Shift Kit® - Corrects 1-2/2-3 Slide Bumps - AOD .....	1	80-93	<b>K53908</b>	SK®AOD
N.I.	Shift Kit® - Corrects Inter. Roller/O.D. Band Failure, Conv. Shudder - AOD-E/W .....	1	92-Up	<b>K53908E</b>	SK®AODE
N.I.	Reprogramming Kit™ - Heavy Duty/High Performance, Holds Gear Range - AOD .....	1	80-93	<b>AOD-HP</b>	AOD-HP
N.I.	Reprogramming Kit™ - Heavy Duty/High Performance, Holds 1st - AOD-E .....	1	92-Up	<b>AODE-HD2</b>	AODE-HD2
N.I.	Reprogramming Kit™ - Full Manual Shift - AOD-E .....	1	92-Up	<b>AODE-3</b>	AODE-3
<b>SUPERIOR</b>					
N.I.	Shift Correction Package - Better 3-4 Shift Timing - AOD .....	1	80-Up	<b>53C01</b>	KAOD
N.I.	Shift Correction Package - Fix For Converter Shutter - AOD-E .....	1	92-Up	<b>53C02</b>	KAODE
N.I.	Shift Correction Package - Heavy Duty - AOD .....	1	80-Up	<b>53C-HP</b>	KAOD-HP
<b>SONNAX®</b>					
N.I.	Sure Cure® Recondition Kit - Fixes TCC Shudder, Line Pressure - AOD-E .....	1	92-95	<b>53S02</b>	SC-AODE
N.I.	Sure Cure® Recondition Kit - Fixes TCC Shudder, Line Pressure - 4R70W .....	1	96-Up	<b>53S03</b>	SC-AODE-1

AOD/AOD-E

# FORD AOD (FIOD) AOD-E (ELECTRONIC)

# 4R70W/4R75W 4R70E/4R75E

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>MISCELLANEOUS GASKETS &amp; SEALS/PAN GASKETS (Cont.)</b>					
1F	Gasket - Oil Pan - Cork & Neoprene - AOD .....	1	80-93	<b>13975X</b>	E0AZ-7A191B
1F	Gasket - Oil Pan - Fibre - AOD .....	1	80-93	<b>13975F</b>	E0AZ-7A191B
1F	Gasket - Oil Pan - Korcork - AOD .....	1	80-93	<b>13975S</b>	E0AZ-7A191B
1F	Gasket - Oil Pan - Reinforced Rubber - AOD-E/W .....	1	92-Up	<b>13975AR</b>	F2VY-7A191A
1F	Gasket - Oil Pan - Fibre - AOD-E/W .....	1	92-Up	<b>13975AF</b>	F2VY-7A191A
1F	Gasket - Oil Pan - Korcork - AOD-E/W .....	1	92-Up	<b>13975AS</b>	F2VY-7A191A
2A	Seal - Lathe Cut - Front Pump to Case - 9-33/64" - Yellow Dye - All .....	1	80-Up	<b>13850</b>	E0AZ-7A248A
3A	Gasket - Front Pump - AOD .....	1	80-93	<b>13851</b>	E3SZ-7A136A
3A	Gasket - Front Pump - AOD-E/W .....	1	92-Up	<b>13851A</b>	F2VY-7A136A
5F	Plate - Separator - Valve Body - Lower:				
	- White Stripe - AOD .....	1	80-89	<b>13860</b>	E9AZ-7D100A
	- .015 Thick - AOD .....	1	80-89	<b>13860T</b>	E9AZ-7D100A
	- Yellow Stripe - AOD .....	1	90-93	<b>13860B</b>	F0AZ-7D100A
	- Green Stripe - AOD-E/W .....	1	92-95	<b>13860C</b>	F3LY-7D100A
	- White Stripe - 4R70W .....	1	96-00	<b>13860D</b>	XW7Z-7D100AA
	- Lt. Blue Stripe - 4R70W .....	1	01-Up	<b>13860E</b>	1W7Z-7D100AB
6F	Gasket - Valve Body To Case - Upper:				
	- AOD .....	1	80-Up	<b>13861</b>	E9AZ-7C155A
	- .015 Thick - AOD .....	1	80-Up	<b>13861T</b>	E9AZ-7C155A
	- Yellow - AOD-E/W .....	1	92-95	<b>13861C</b>	F2VY-7C155A
	- Lt. Green - 4R70W .....	1	96-Up	<b>13861D</b>	1L3Z-7G155AA
N.I.	Gasket - Valve Body Cover - AOD-E .....	1	92-95	<b>13871</b>	F2VY-7H173A
N.I.	Gasket - Valve Body Cover - 4R70W .....	1	96-Up	<b>13871A</b>	F6AZ-7H173A
N.I.	Seal - Overdrive Servo Cover - AOD .....	1	80-Up	<b>13236D</b>	E0AZ-7D026A
8F	Gasket - Extension Housing - All .....	1	80-95	<b>13866</b>	E0AZ-7086A
8F	Gasket - Extension Housing - Silicone Bead - 4R70W .....	1	96-Up	<b>13866M</b>	F6AZ-7086A
10F	Gasket - Oil Screen - AOD .....	1	80-93	<b>13868</b>	E0AZ-7E062A
N.I.	O-Ring - Filler Tube - 9/16" I.D. - All .....	1	80-Up	<b>3291L</b>	87034-S94
N.I.	Check Ball - Valve Body - 1/4" Diameter - All .....	1	80-Up	<b>1392A</b>	E0AZ-7E195B
N.I.	O-Ring - Speedometer - AOD .....	1	80-Up	<b>3410L</b>	87036-S94
<b>CLUTCH PLATES</b>					
<b>Order Frictions with prefix : 'B' for Borg Warner brand, 'R' for Raybestos brand ('R' suffix for Raybestos Red).</b>					
N.I.	Clutch Pack - Direct - Cast Drum - AOD (4) .....	1	80-91	<b>K53-53</b>	N.L.
N.I.	Clutch Pack - Direct - Grob Drum - AOD/AOD-E (4) .....	1	91-Up	<b>K53-53B</b>	N.L.
26A	Friction - Intermediate - .079 - All .....	3/4	80-Up	<b>53204R</b>	E0AZ-7B164D
26A	Friction - Intermediate - .070 - (Use w/53415G To Make 4 Pack) .....	4	92-Up	<b>53204A</b>	F3LY-7B164A
26A	Friction - Intermediate - .070 - (Radial Grooves) - Dynax .....	4	98-Up	<b>53204BD</b>	XL3Z-7B164AA
28D	Friction - Direct - .072 - All .....	5	80-Up	<b>53304</b>	F1SZ-7B164A
28D	Friction - Direct - .067 - Larger O.D. - All .....	6	97-Up	<b>53304A</b>	F8AZ-7B164BA
28D	Friction - Direct - .067 - Larger O.D. - All - Dynax .....	6	97-Up	<b>53304AD</b>	F8AZ-7B164BA
30C	Friction - Forward - .062 - All .....	5	80-Up	<b>53404</b>	F0TZ-7B164A
30C	Friction - Forward - Large O.D. .....	5	90-Up	<b>53404A</b>	N.L.
32B	Friction - Reverse - .079 - Early 83 - AOD .....	3/4	80-83	<b>53504</b>	E0AZ-7B164B
32B	Friction - Reverse - .062 - Late 83 - All .....	3/4	83-Up	<b>53404</b>	E0AZ-7B164C
27A	Steel - Intermediate				
	- .066 - .071 - All .....	2/4	80-Up	<b>53205</b>	E0AP-7F220A1A
	- .077 - .081 - All .....	AR	80-Up	<b>53205A</b>	E0AP-7F220A2A
	- .087 - .091 - All .....	AR	80-Up	<b>53205B</b>	E0AP-7F220A3A
	- .097 - .101 - All .....	AR	80-Up	<b>53205C</b>	E0AP-7F220A4A
29D	Steel - Direct - .070 - Cast Iron - AOD .....	5	80-90	<b>53305</b>	E0AZ-7B442A
29D	Steel - Direct - .060 - Cast Drum - AOD .....	5/7	80-90	<b>53305X</b>	N.L.

(4) A direct clutch pack kit with 8 thin frictions, 8 steels, and 1 pressure plate, to upgrade 5/6 plate drums to 7/8 plate drums. Order part no. K53-53 for cast iron, K53-53B for steel.

**4R70W/4R75W  
4R70E/4R75E**

**FORD AOD (FIOD)  
AOD-E (ELECTRONIC)**

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>CLUTCH PLATES (Cont.)</b>					
<b>Order Frictions with prefix: 'B' for Borg Warner brand, 'R' for Raybestos brand ('R' suffix for Raybestos Red).</b>					
29D	Steel - Direct -.070 - Cast Iron - AOD .....	5	80-90	<b>53305</b>	E0AZ-7B442A
29D	Steel - Direct -.060 - Cast Drum - AOD .....	5/7	80-90	<b>53305X</b>	N.L.
29D	Steel - Direct -.068 - Steel Drum - All <b>(6)</b> .....	6	90-Up	<b>53305A</b>	E9SZ-7B442A
29D	Steel - Direct -.060 - Steel Drum - AOD <b>(6)</b> .....	5/7	90-Up	<b>53305AX</b>	N.L.
29D	Steel - Direct -.080 - Steel Drum - 4R70W <b>(6)</b> .....	6	97-Up	<b>53305B</b>	F6AZ-7B442AA
31C	Steel - Forward - Cast Iron - AOD .....	5	80-90	<b>6205</b>	C8AZ-7B442A
31C	Steel - Forward - Steel Drum - All <b>(6)</b> .....	5	90-Up	<b>53405A</b>	E9SP-7E314A
33B	Steel - Reverse -.069 Flat - Cast Iron - AOD .....	2/3	80-90	<b>6205</b>	C8AZ-7B442A
33B	Steel - Reverse - Steel Drum - All <b>(6)</b> .....	2/3	90-Up	<b>53505A</b>	F2TZ-7B442A
	<b>(6)</b> Use with stamped steel drum.				
<b>PRESSURE PLATES</b>					
36D	Direct: - 7/32" - 28T 4-7/8" O.D. - Cast Drum - AOD .....	1	80-90	<b>53415A</b>	E0AZ-7B066E
	- .220 - Steel Drum - AOD/E .....	1	90-Up	<b>53415D</b>	E9SZ-7B066A
37C	Forward: - .272 - Cast Drum - AOD .....	1	80-90	<b>53415</b>	E0AZ-7B066A
	- .115 - Steel Drum - AOD/E .....	1	90-Up	<b>53415E</b>	F0SZ-7B066B
38B	Intermediate: - For 3 Pack - AOD/AOD-E .....	1	80-Up	<b>53415F</b>	F2AZ-7B066A
	- For 4 Pack - 4R70W .....	1	93-Up	<b>53415G</b>	F3LY-7B066A
39B	Reverse - .100 - Beveled: - Cast Drum - AOD .....	1	80-90	<b>53416C</b>	E0AZ-7B066B
	- Steel Drum - AOD/E .....	1	90-Up	<b>53416</b>	F2TZ-7B066B
40B	Reverse - .200 - Flat: - Cast Drum - AOD .....	1	80-90	<b>53416D</b>	E0AZ-7B066C
	- Steel Drum - AOD/E .....	1	90-Up	<b>53416B</b>	F2TZ-7B066A
<b>FILTERS/FILTER KITS</b>					
<b>Order Filter Kits with 'FK' prefix for Cork &amp; Neoprene, 'FFK' prefix for Fibre.</b>					
N.I.	Filter Kit: - 2WD - AOD .....	1	80-93	<b>FK53423</b>	N.L.
	- 4x4 w/Pickup Tube - AOD .....	1	84-93	<b>FK53423A</b>	N.L.
	- w/14 Bolt Pan - 2WD - AOD-E/4R70W .....	1	92-95	<b>FK53423D</b>	N.L.
	- w/Tube - AOD-E/4R70W, 4WD, 94-Up; 4R70W, 2WD, 96-Up .....	1	94-Up	<b>FK53423C</b>	N.L.
42F	Filter: - Screen Only - 2WD - AOD .....	1	80-93	<b>53423</b>	E0AZ-7A098A
	- Screen Only - 4x4 w/Pickup Tube - AOD .....	1	84-93	<b>53423A</b>	E4TP-F003AA
	- 2WD - AOD-E/4R70W .....	1	92-95	<b>53423D</b>	F2VY-7A098AA
	- 4WD - w/Tube - AOD-E/4R70W 94-Up, 4R70W 2WD 96-Up .....	1	94-Up	<b>53423C</b>	F6AZ-7A098A
43F	Governor Oil Screen - Case From 12/15/86 - AOD/E Lube .....	1	87-Up	<b>53712A</b>	E7AZ-7E242A
N.I.	Valve Body - Screen - AOD-E/W .....	1	92-Up	<b>53712B</b>	F2VP-7H187A
<b>BRAKE BANDS</b>					
<b>Order NEW Brake Bands with 'B' prefix for Borg Warner brand, 'R' prefix for Raybestos brand.</b>					
45B	Overdrive: - Use w/Cast Drum - 1-1/2" Wide - AOD .....	1	80-90	<b>53320</b>	E0AZ-7F196A
	- Use w/Cast Drum - 1-1/2" Wide - Relined - AOD .....	1	80-90	<b>53320-RL</b>	E0AZ-7F196A
	- Use w/Stamped Steel Drum - 2" Wide - All .....	1	90-Up	<b>53320A</b>	F2AZ-7F196A
	- Use w/Stamped Steel Drum - 2" Wide - Relined - All .....	1	90-Up	<b>53320A-RL</b>	F2AZ-7F196A
46D	Reverse: - All .....	1	80-Up	<b>53520</b>	2L3Z-7D095AA
	- Relined - All .....	1	80-Up	<b>53520-RL</b>	2L3Z-7D095AA

AOD/AOD-E

# FORD AOD (FIOD) AOD-E (ELECTRONIC)

# 4R70W/4R75W 4R70E/4R75E

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>METAL CLAD SEALS</b>					
48A	Front Pump Seal:				
	- w/Flange - AOD .....	1	80-93	<b>16601C</b>	C2AZ-7A248A
	- w/o Flange - AOD .....	1	80-93	<b>16601B</b>	C2AZ-7A248A
	- Ribbed O.D. - AOD-E/W .....	1	92-Up	<b>53601</b>	F2VY-7A248A
49F	Extension Housing Seal				
	- without Boot - AOD/E .....	1	80-Up	<b>8850B</b>	D5AZ-7052B
	- w/ Long Boot - AOD/E .....	1	80-Up	<b>16695E</b>	D5AZ-7052B
	- w/ Short Boot - AOD/E .....	1	80-Up	<b>16695ES</b>	D5AZ-7052B
	- w/ Short Boot - 4R70W .....	1	93-Up	<b>53695E</b>	F7DZ-7052A
	- w/ Long Boot - 4R70W .....	1	96-Up	<b>53695F</b>	F6UZ-7052A
50F	Manual Control Lever - Large - All .....	1	80-Up	<b>6507A</b>	D5AZ-7B498A
N.I.	Manual Control Lever Shaft - Throttle - Small - AOD .....	1	80-93	<b>53697</b>	E0AZ-7F337A
<b>BUSHINGS</b>					
N.I.	Complete Bushing Kit:				
	- AOD .....	1	80-Up	<b>K53905</b>	N.L.
	- AOD-E/W (4R70W Order 53014 Separately) .....	1	92-93	<b>K53905A</b>	N.L.
	- AOD-E/W (AOD-E Order 6014 Separately) .....	1	94-Up	<b>K53905B</b>	N.L.
51A	Front Pump:				
	- .755 - Bronze - All .....	1	80-Up	<b>36002</b>	E0AZ-7B258B
	- .695 - Bronze - All .....	1	80-Up	<b>73002</b>	N.L.
52A	Stator Support - Rear:				
	- AOD .....	1	80-93	<b>53000</b>	E0AZ-7D018A
	- AOD-E/W .....	1	92-93	<b>36000A</b>	C6AZ-7B261C
	- 2nd Design - AOD-E/W .....	1	94-Up	<b>36001B</b>	F4AP-7B261A
52A	Stator Support - Front:				
	- AOD-E/W .....	1	92-93	<b>36000A</b>	C6AZ-7B261C
	- 2nd Design - AOD-E/W .....	1	94-Up	<b>36000B</b>	F2VP-7B261A
53B	Reverse Clutch Drum - Front - All .....	1	80-Up	<b>53002</b>	E0AZ-7F217A
54B	Reverse Clutch Drum - Rear - All .....	1	80-Up	<b>53003</b>	E0AZ-7F218A
55C	Turbine Shaft - Inner - AOD .....	1	80-93	<b>53005</b>	E0AZ-7E214A
56D	Forward Sun Gear Shaft - All .....	1	80-Up	<b>53006</b>	E0AZ-7B262A
57C	Reverse Clutch Gear - Shell - All .....	2	80-Up	<b>53008</b>	E0AZ-7A193A
58D	Planetary Support - All .....	1	80-Up	<b>53009</b>	C4AZ-7A132A
59D	Planetary Carrier - Rear - 1.38 O.D. - All .....	1	80-Up	<b>53011</b>	E0AZ-7A375A
60D	Planetary Carrier - Front - 2.77 O.D. - All .....	1	80-Up	<b>53010</b>	E0AZ-7B374A
61E	Direct Clutch Drum - Cylinder - w/Oil Hole - All .....	1	80-Up	<b>53012A</b>	N.L.
62F	Case:				
	- Rear - All .....	1	80-Up	<b>53007</b>	E0AZ-7025A
	- Special Flanged Bushing - All .....	1	80-Up	<b>53007X</b>	N.L.
63F	Extension Housing:				
	- Small Bore - AOD/AOD-E .....	1	80-Up	<b>6014</b>	B3TZ-7A034B
	- Large Bore - 4R70W .....	1	93-Up	<b>53014</b>	N.L.
<b>SEALING RINGS/RING KITS</b>					
<b>Order Sealing Rings with 'T' suffix for Teflon.</b>					
N.I.	Ring Kit - Complete:				
	- AOD <b>(7) (8)</b> .....	1	80-93	<b>K53901A</b>	N.L.
	- AODE/W .....	1	92-Up	<b>K53901E</b>	N.L.
65E	Direct Clutch Cylinder:				
	- Scarf Cut Teflon - All .....	2	80-Up	<b>53224</b>	E0AZ-7F274A
	- Solid - Teflon Only - All .....	2	80-Up	<b>53224S</b>	N.L.
<p>(7) All metal except accumulator rings and direct clutch (teflon).  (8) Special premium governor ring with hi-wear resistant seal plate coating.</p>					

**4R70W/4R75W**  
**4R70E/4R75E**

**FORD AOD (FIOD)**  
**AOD-E (ELECTRONIC)**

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>SEALING RINGS/RING KITS (Cont.)</b>					
<b>Order Sealing Rings with 'T' suffix for Teflon.</b>					
66A	Forward Clutch Cylinder:				
	- Thickwall .....	2	80-03	<b>53225</b>	E0AZ-7D019A
	- Hardened - Beveled - Thickwall .....	2	93-03	<b>53225H</b>	F4AZ-7D019A
	- Plastic - Thinwall .....	2	03-Up	<b>53225P</b>	N.L.
67A	Reverse Clutch Cylinder - All .....	2	80-Up	<b>53226</b>	E0AZ-7D020A
68F	3-4 Accumulator Piston - 1-19/32" O.D. - AOD .....	1	80-88	<b>53230</b>	E0AZ-7F248A
69F	2-3 Accumulator Piston - Lower - 2" O.D. - AOD .....	1	80-Up	<b>53231</b>	E0AZ-7F249A
70F	2-3 Accumulator Piston - Upper - 1-15/64" O.D. - AOD .....	1	80-Up	<b>53232</b>	E0AZ-7F250A
71E	Output Shaft to Case:				
	- All .....	3/4	80-Up	<b>53645</b>	E0AZ-7F273A
	- All <b>(9)</b> .....	3/4	80-Up	<b>53645A</b>	E6AZ-7F273A
	- Rubber - All .....	3/4	80-Up	<b>53645R</b>	N.L.
N.I.	Input Shaft Rings:				
	- Scarf Cut Teflon - AOD-E/W .....	2	92-Up	<b>53233</b>	F2VY-7B497A
	- Solid - Teflon Only - AOD-E/W .....	2	92-Up	<b>53233S</b>	N.L.
(9) Special premium governor ring with hi-wear resistant seal plate coating.					
<b>THRUST WASHERS/NEEDLE BEARINGS</b>					
N.I.	Washer Kit - Front Pump - Selective (5 pcs.) .....	1	80-Up	<b>K53907</b>	N.L.
75A	Front Pump Support - Selective:				
	-#1 - .052 Thick - Green - All .....	AR	80-Up	<b>53409</b>	E0AZ-7D014A
	-#2 - .070 Thick - Yellow - All .....	AR	80-Up	<b>53409A</b>	E0AZ-7D014B
	-#3 - .087 Thick - Natural - All .....	AR	80-Up	<b>53409B</b>	E0AZ-7D014C
	-#4 - .104 Thick - Red - All .....	AR	80-Up	<b>53409C</b>	E0AZ-7D014D
	-#5 - .121 Thick - Blue - All .....	AR	80-Up	<b>53409D</b>	E0AZ-7D014E
76B	Forward Clutch - 6 Tab - (Also See 53411A) - AOD .....	1	80-84	<b>53411</b>	E0AZ-7A166A
77D	Direct Drum - 4R70W .....	1	92-Up	<b>53755W</b>	F4AZ-7F237A
N.I.	Planetary to Sun Gear - Bronze - (To Replace Bearing) - All .....	1	80-Up	<b>53753A</b>	E0AZ-7F242A
N.I.	Washer Kits (Use w/SPS112A, See Index) - Planet Assembly .....	1	-	<b>QWK2140</b>	N.L.
<b>BEARINGS</b>					
N.I.	Thrust Bearing Kit:				
	- 1st Design - Thru Early 1992 - AOD/E .....	1	80-92	<b>K53906</b>	N.L.
	- 2nd Design - From Late 1992 AOD/E .....	1	92-Up	<b>K53906A</b>	N.L.
	- 3rd Design - 4R70W .....	1	93-Up	<b>K53906B</b>	N.L.
76B	Reverse Drum - All .....	1	83-Up	<b>53411A</b>	E1TZ-7A166A
80C	Forward Clutch Hub/Reverse Gear - 2 1/8" O.D. - All .....	1	80-Up	<b>53750</b>	E0AZ-7C096A
81D	Forward Sun Gear/Reverse Sun:				
	- .130 Thick - AOD/E .....	1	80-Up	<b>53750</b>	E0AZ-7C096A
	- .170 Thick - Early 03 - 4R70W .....	1	93-03	<b>53750W</b>	F3LY-7F244A
	- .205 Thick - Late 03 - 4R70W .....	1	03-Up	<b>53750B</b>	N.L.
82C	Forward Clutch Hub - Front 2 1/8" O.D. - All .....	1	80-Up	<b>53751</b>	E0AZ-7F231A
83D	Direct Clutch - Inner 2 1/8" O.D. - All .....	1	80-Up	<b>53754</b>	E0AZ-7F243A
84E	Direct Clutch - Outer:				
	- 2 Piece - AOD .....	1	80-Up	<b>53752</b>	E0AZ-7F240A
	- 3 Piece, 2nd Design - AODE/W .....	1	92-Up	<b>53752W</b>	F1AZ-7F240A
78E	Case - Rear - Output Shaft Hub to Case:				
	- 2 Piece - AOD/E .....	1	80-Up	<b>53753</b>	E0AZ-7F242A
	- 3 Piece - 4R70W .....	1	93-Up	<b>53753W</b>	F3LY-7F242A
N.I.	Planet - Captured:				
	- AOD-E .....	1	80-Up	<b>53753B</b>	N.L.
	- 4R70W .....	1	93-Up	<b>53753C</b>	N.L.

AOD/AOD-E

# FORD AOD (FIOD) AOD-E (ELECTRONIC)

# 4R70W/4R75W 4R70E/4R75E

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>SNAP RINGS</b>					
79B	Reverse Drum - Roller Retainer:				
	- All .....	1	80-Up	<b>53962</b>	391267S
	- Spiral - All .....	1	80-Up	<b>53962S</b>	N.L.
115E	Ring Gear - Waved - 4R70W .....	1	92-Up	<b>53952W</b>	F3LY-7C122A
N.I.	Direct Shaft - Spiral Ring -All .....	1	80-Up	<b>53953S</b>	N.L.

## HARD PARTS

**Hard Parts may only require the base number for OEM/Aftermarket New. A "N" suffix may also be required or a "-R" suffix for remanufactured. Exceptions are listed individually.**  
**NOTE: A separate column is provided to indicate a primary or specific brand/type.**

ILL.	DESCRIPTION	BRAND	QTY.	YEAR	PART NO.	REFERENCE NO.
80A	Front Pump Assembly - Complete:					
	- AOD .....	R	1	80-93	<b>53200</b>	E0AZ-7A103A
	- AOD-E .....	R	1	92-95	<b>53200A</b>	F3LY-7A103A
	- 4R70W - Aluminum Piston Design .....		1	93-03	<b>53200W</b>	F4AZ-7A103A
	- 4R70/75 - Bonded Piston Design .....		1	04-Up	<b>53200E</b>	3L3Z-7A103AA
80A	Front Pump Body w/Gears:					
	- AOD .....	R	1	80-93	<b>53300</b>	N.L.
	- AOD-E .....	R	1	92-95	<b>53300A</b>	N.L.
	- 4R70W .....	R	1	93-03	<b>53300W</b>	N.L.
82A	Stator Support:					
	- AOD .....	R	1	80-93	<b>53400</b>	E0AZ-7A108A
	- AODE .....	R	1	92-95	<b>53400A</b>	F3LY-7A108A
	- 4R70W .....		1	93-03	<b>53400W</b>	F4AZ-7A108A
83A	Front Pump Gear Kit:					
	- AOD .....		1	80-93	<b>K36201</b>	N.L.
	- AOD-E .....		1	92-95	<b>K53201</b>	N.L.
	- 4R70W - .609 .....		1	93-Up	<b>K53201W</b>	N.L.
84B	<b>Roller</b> - Intermediate Clutch / <b>Ratchet</b> Type Clutch:					
	- 7 Roller - Yellow Inserts - AOD/AOD-E .....		1	80-94	<b>53960</b>	E0AZ-7A089A
	- 14 Roller - 4R70W .....		1	93-97	<b>53960A</b>	F3LY-7A089A
	- 7 Roller - Blue Inserts .....		1	95-97	<b>53960B</b>	N.L.
	- Ratchet Type Clutch .....		1	98-Up	<b>53960M</b>	F8AZ-7A089A
85B	Intermediate Roller Clutch - Retainer - All .....		1	80-97	<b>53963</b>	F3AZ-7D191A
86B	Reverse Drum:					
	- Cast Iron - Washer Type - 4 Pack - AOD .....	R	1	80-83	<b>53961</b>	E0WY-7D044 B
	- Cast Iron - Washer Type - 3 Pack - AOD .....	R	1	80-83	<b>53961A</b>	E2AZ-7D044A
	- Cast Iron - Bearing Type - 4 Pack - AOD .....	R	1	83-93	<b>53961B</b>	E9AZ-7D044 B
	- Cast Iron - Bearing Type - 3 Pack - AOD .....	R	1	83-93	<b>53961C</b>	E9TZ-7D044C
	- Stamped Steel - 7 Roller - AOD/E .....	R	1	92-97	<b>53961D</b>	F4AZ-7D044C
	- Stamped Steel - 14 Roller - 4R70W .....	R	1	93-97	<b>53961W</b>	F3LY-7D044C
	- Ratchet Type Clutch Design .....		1	98-Up	<b>53961M</b>	F8AZ-7D044AA
	- Package - w/ Ratchet Type Clutch - Update <b>(10)</b> .....		1	80-Up	<b>K53961K</b>	N.L.
	- Package - w/ Ratchet Type Clutch <b>(10)</b> .....		1	90-Up	<b>K53961M</b>	N.L.
87B	Reverse Clutch Piston Disc Spring - Belleville - All .....		1	80-Up	<b>53419</b>	E0AZ-7B070A
88C	Spring - Forward Drum - Waved: - Cast Iron - AOD .....		1	80-90	<b>53420</b>	D0AZ-7E085A
	Spring - Forward Drum - Waved: - Steel - All .....		1	90-Up	<b>53420A</b>	F0SZ-7E085A

**(10)** K53961M is a replacement reverse drum/one-way clutch for steel drum AOD/E/W, 90-Up. K53961K is an update package to convert cast reverse drum, 80-89, to the new ratchet type clutch/steel drum design. K53961K includes reverse drum, reverse piston, steels, pressure plates, ratchet type clutch, sun shell, overdrive band, and bearing.

# 4R70W/4R75W 4R70E/4R75E

# FORD AOD (FIOD) AOD-E (ELECTRONIC)

ILL.	DESCRIPTION	BRAND	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>HARD PARTS (Cont.)</b>						
89C	Sun Gear Shell:					
	- 36T - Cast Type - AOD .....	R	1	80-90	<b>53948</b>	E0AZ-7A019A
	- 36T - Steel Type - AOD/E .....	R	1	90-95	<b>53948A</b>	F4AZ-7A019A
	- 38T - 4R70W .....		1	93-03	<b>53948W</b>	F4SF-7A019A
	- Riveted Design - 4R70E/75E .....		1	04-Up	<b>53948E</b>	4L3Z-7A019BA
	- Package - w/ Forward Sun - 4R70W/75W .....		1	93-Up	<b>K53948W</b>	4L3Z-7D234AA
90D	Planet Support Assembly - All .....	R	1	80-03	<b>53950</b>	E0AZ-7A130A
91D	Sun Gear - Forward:					
	- 30T - AOD/E .....		1	80-95	<b>53949</b>	E0AZ-7A399A
	- 31T - 4R70W - 1st Design .....		1	93-03	<b>53949W</b>	F3LY-7A399A
	- 31T - 4R70W - 2nd Design .....		1	03-Up	<b>53949E</b>	N.L.
92E	Direct Clutch Spring & Retainer - All .....		1	80-Up	<b>53946</b>	E5AZ-7F235A
93B	Roller Clutch Race - Intermediate:- 4.660 I.D. - AOD/E .....	R	1	80-97	<b>53931</b>	E0AZ-7F221A
	Roller Clutch Race - Intermediate:- 4.385 I.D. - 4R70W .....	R	1	93-97	<b>53931W</b>	F3LY-7F221A
95D	<b>Roller Assembly - Low - All .....</b>		1	80-Up	<b>34402A</b>	C3AZ-7A089A
96D	Planetary - 2nd Design - AOD/E .....		1	80-95	<b>53730</b>	E6AZ-7A398A
	Planetary - Riveted - 4R70W/70E .....		1	93-Up	<b>53730W</b>	XW1Z-7A398AA
	Planetary - Welded - 4R75E/75W .....		1	04-Up	<b>53730E</b>	3L3Z-7A398AB
98E	Direct Drum:					
	- Cast Iron - 5 Frictions - AOD .....	R	1	80-90	<b>53726A</b>	N.L.
	- Cast Iron - 6 Frictions - AOD .....	R	1	80-90	<b>53726B</b>	E8LY-7F283A
	- Stamped Steel - All .....		1	90-Up	<b>53726C</b>	F6AZ-7F283AA
100F	Governor - Various - AOD .....	R	1	80-93	<b>53992</b>	N.L.
103F	Reverse Servo Piston - w/Bonded Seal:					
	- 2.328" - 1 Groove - All .....		1	80-Up	<b>53528</b>	E0AZ-7D189A
	- 3.000" - 2 Grooves - All .....		1	80-Up	<b>53528A</b>	E0AZ-7D189B
	- 3.031" - 3 Grooves - All .....		1	80-Up	<b>53528B</b>	E0AZ-7D189C
104F	Reverse Servo Piston cover w/Bonded Seal - All .....		1	80-Up	<b>53529</b>	E0AZ-7D036A
105F	Piston - Overdrive Servo:					
	- w/Bonded Seal - Large O.D. - AODE/W .....		1	92-Up	<b>53528E</b>	F75Z-7H188AA
	- w/Sleeve - Small O.D. - AODE/W .....		1	92-Up	<b>53528F</b>	F7AZ-7H188AA
	- Super - w/Cover - AOD .....		1	80-Up	<b>K53986S</b>	N.L.
	- Pin - w/O-Ring - AOD .....		1	80-Up	<b>53707</b>	N.L.
	- Pin - w/O-Ring - AOD-E .....		1	92-Up	<b>53707B</b>	N.L.
106E	Ring Gear:					
	- 72T - AOD .....		1	80-93	<b>53735</b>	E0AZ-7A153A
	- 72T - w/ Sensor Holes - AOD-E .....		1	92-95	<b>53735A</b>	F2VY-7A153A
	- 88T - w/ Sensor Holes - 4R70W .....		1	93-Up	<b>53735W</b>	F3LY-7A233A
	- 88T - w/o Sensor Holes - 4R70/75 .....		1	04-Up	<b>53735E</b>	3L3Z-7A233AB
107C	Forward Drum:					
	- Cast Iron - AOD .....	R	1	80-90	<b>53927</b>	F0AZ-7F207A
	- Steel - AOD .....	R	1	90-93	<b>53927A</b>	F2AZ-7F207A
	- Steel - AOD-E/W .....	R	1	92-Up	<b>53927B</b>	F2VY-7F207A
113E	Output Hub:					
	- 1st Design - 2 Piece Bearing - AOD .....	R	1	80-92	<b>53947</b>	F4AZ-7D164A
	- 2nd Design - 3 Piece Bearing - AOD-E .....	R	1	92-95	<b>53947A</b>	F1AZ-7D164A
	- 4R70W .....	R	1	93-Up	<b>53947W</b>	N.L.
120F	Valve Body:					
	- AOD .....	R	1	85-89	<b>53990B</b>	N.L.
	- AOD .....	R	1	90-Up	<b>53990C</b>	N.L.
	- AOD-E/W - w/O.D. Cancel .....	R	1	92-95	<b>53990E</b>	N.L.
	- AODE-E/W - w/o O.D. Cancel .....	R	1	92-95	<b>53990G</b>	N.L.
	- 4R70W - w/O.D. Cancel .....	R	1	96-97	<b>53990F</b>	N.L.
	- 4R70W - Electric Hard Wire .....	R	1	98-03	<b>53990G</b>	N.L.

AOD/AOD-E



# FORD AOD (FIOD) AOD-E (ELECTRONIC)

# 4R70W/4R75W 4R70E/4R75E

ILL.	DESCRIPTION	BRAND	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>HARD PARTS (Cont.)</b>						
121C	Forward Hub - All .....	R	1	80-Up	<b>53944</b>	N.L.
125D	Direct Hub - 2nd Design .....	R	1	80-Up	<b>53945</b>	N.L.
130E	Output Shaft- 2WD - 7T - AOD .....	R	1	80-93	<b>53991</b>	N.L.
	Output Shaft- 2WD - 8T - AOD .....	R	1	80-93	<b>53991A</b>	N.L.
	Output Shaft- 4WD - AOD .....	R	1	80-93	<b>53991B</b>	N.L.
135A	Direct Shaft - AOD .....	R	1	80-93	<b>53994</b>	N.L.
	Direct Stub Shaft - AOD-E/W .....		1	92-Up	<b>53725</b>	F4AZ-7F351A
136A	Piston - Intermediate Bonded .....		1	04-Up	<b>53531</b>	3L3Z-7E005AA
137A	Spring - Intermediate Piston Return - Waved .....		1	04-Up	<b>53422A</b>	3L3Z-7B070AA
N.I.	Piston - Reverse Drum - GROB .....		1	90-Up	<b>53964</b>	F2TZ-7D402A
N.I.	Piston - Direct Clutch Accumulator Kit - All (Plastic - 4 Rings) .....		1	80-Up	<b>K53985</b>	N.L.
N.I.	Piston - Direct Accumulator - Bonded Rubber - All .....		1	80-Up	<b>53985R</b>	F7AZ-7H292AA
N.I.	Piston - 1-2 Accumulator - Bonded Rubber - AOD-E/W .....		1	92-Up	<b>53986</b>	F7AZ-7F251AA
N.I.	Cover - 1-2 Accumulator - Bonded Rubber - AOD-E/W .....		1	92-Up	<b>53987</b>	F4AZ-7F247A
N.I.	1-2 Accumulator Sleeve w/ Piston .....		1	92-Up	<b>K53987S</b>	N.L.
N.I.	Spring - Accumulator - Top - White - AOD-E .....		1	92-Up	<b>53706</b>	F7AZ-7F284AA
N.I.	Spring - Accumulator - Bottom - Purple - AOD-E .....		1	92-Up	<b>53706A</b>	F3LY-7F284A
N.I.	Stator Support - Conventional Drain Back Spring & Ball Kit - AOD .....		1	80-93	<b>K53925</b>	E5AZ-7A205A
N.I.	Shell, Sun Gear, Support, Planet & Hub Repair Package:					
	- Cast Type - AOD .....	R	1	80-93	<b>K53955</b>	N.L.
	- Steel Type - AOD/E .....	R	1	90-Up	<b>K53955A</b>	N.L.
<b>VALVE BODY &amp; ACCUMULATOR COMPONENTS</b>						
N.I.	Bracket - EPC Solenoid:- 1st Design - AOD-E .....		1	92	<b>53158</b>	F2VY-7H111A
N.I.	Bracket - EPC Solenoid:- 2nd Design - AOD-E/W .....		1	93-95	<b>53158A</b>	F3AZ-7H111A
N.I.	Bracket - EPC Solenoid:- 3rd Design - AOD-E/W .....		1	96-Up	<b>53158B</b>	F6AZ-7H111A
N.I.	Valve:					
	- Main Pressure Regulator - (4 Spool Only) - AOD-E .....		1	92-95	<b>53975E</b>	N.L.
	- Main Pressure Regulator - (4 Spool Only) - 4R70W .....		1	96-Up	<b>53975F</b>	N.L.
	- Main Pressure Regulator - w/ Spring .....		1	96-Up	<b>K53975F</b>	N.L.
	- Boost - w/Sleeve - Reverse: - AOD .....		1	80-Up	<b>K53976</b>	N.L.
	- Boost - w/Sleeve - Reverse: - AOD-E .....		1	92-Up	<b>K53976E</b>	N.L.
N.I.	Spring - Pressure Regulator - Elevated .....		1	91-95	<b>53975S</b>	N.L.
N.I.	Valve - TV Plunger - O.S. - AOD (Use w/Reamer T-9110) .....		1	80-Up	<b>53977V</b>	N.L.
N.I.	Plunger - w/Sleeve: - TV Valve - AOD .....		1	80-Up	<b>K53977</b>	N.L.
N.I.	Plunger - w/Sleeve: - Valve Bypass - AOD-E/W .....		1	92-Up	<b>K53977E</b>	N.L.
N.I.	Modulator Valve - 1-2 Capacity - O.S. - (Use w/Reamer T-9111) .....		1	80-Up	<b>K53979</b>	N.L.
N.I.	Plug - Valve End - w/o Rings - AOD (3/ Package):					
	- Small .....		1	80-Up	<b>K53978S</b>	N.L.
	- Medium .....		1	80-Up	<b>K53978M</b>	N.L.
	- Large .....		1	80-Up	<b>K53978L</b>	N.I.
N.I.	Spring - 1-2 Accumulator Valve - AODE .....		1	92-Up	<b>53709</b>	N.L.
<b>ELECTRICAL PRODUCTS</b>						
N.I.	Solenoid:					
	- Shift - Dual - Soft Wire - AOD-E/W .....		1	92-97	<b>5A-156A</b>	F7AZ-7G484AA
	- Shift - Dual - Soft Wire - AOD-E/W - Rostra .....		1	92-97	<b>5R-156</b>	F5AZ-7G484AAA
	- Shift - Dual - Soft Wire - AOD-E/W - Teckpak .....		1	92-97	<b>5T-156</b>	F5AZ-7G484A
	- Shift - Dual - Hard Wire .....		1	98-Up	<b>5A-156C</b>	F8AZ-7G484AA
	- TCC - Black Connector - Soft Wire - AOD-E/W .....		1	92-94	<b>5A-157</b>	F2VY-7G136A
	- TCC - Soft Wire - AOD-E/W - Rostra .....		1	92-94	<b>5R-157</b>	N.L.
	- TCC - Soft Wire - AOD-E/W - Teckpak .....		1	92-94	<b>5T-157</b>	N.L.
	- TCC - White Connector - Soft Wire - AOD-E/W .....		1	95-97	<b>5A-157A</b>	F5AZ-7G136A
	- TCC - White Connector - Soft Wire - AOD-E/W - Rostra .....		1	95-97	<b>5R-157A</b>	F5AZ-7G136A
	- TCC - White Connector - Soft Wire - AOD-E/W - Teckpak .....		1	95-97	<b>5T-157A</b>	F5AZ-7G136A
	- TCC - Hard Wire .....		1	98-Up	<b>5A-157C</b>	F8AZ-7G136AA

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>ELECTRICAL PRODUCTS (Cont.)</b>					
N.I.	Solenoids: (Continued)				
	- EPC - Soft Wire - AOD-E/W (92, use 53158A bracket, 96-Up, use 53158B) .....	1	92-97	<b>5A-158A</b>	F6AZ-7G383AA
	- EPC - Soft Wire - AOD-E/W - Teckpak .....	1	92-97	<b>5T-158</b>	N.L.
	- EPC - Hard Wire .....	1	98-Up	<b>5A-158C</b>	F8AZ-7G383AA
N.I.	Solenoid - Master Kit - Teckpak - AOD-E .....	1	92-94	<b>31T-AODE</b>	N.L.
N.I.	Solenoid - Master Kit - Teckpak - AOD-E .....	1	95-Up	<b>31T-AODEB</b>	N.L.
110F	Switch:				
	- Neutral Starter - 4 Pin - AOD .....	1	80-Up	<b>15A-264</b>	D6RY-7A247B
	- Neutral Starter - 5 Pin - AOD .....	1	80-Up	<b>15A-266</b>	E6TZ-7A247A
N.I.	Sensor:				
	- MLPS - Update Pack - 8 Pin - All exc. Crown Victoria .....	1	92-97	<b>15A-267</b>	F5AZ-7A247A
	- MLPS - 8 Pin - .860 Bolt Insert - Crown Victoria - (Up to 10/97) .....	1	95-98	<b>15A-268</b>	F5VY-7F293AA
	- DTR - 12 Pin - .860 Bolt Insert - Crown Victoria - (From 10/97) .....	1	98-Up	<b>15A-269</b>	F8AZ-7F293AA
	- DTR - 12 Pin - .530 Bolt Insert .....	1	97-Up	<b>15A-269A</b>	F7LZ-7F293AB
N.I.	Sensor - VSS (Speedo) - Cable Design - All .....	1	84-Up	<b>20A-412</b>	E9TZ-9E731A
	Sensor - VSS (Speedo) - Non-Cable Design - All .....	1	89-Up	<b>20A-412A</b>	E9LZ-9E731A
N.I.	Sensor - Output (Case) - Rectangular Connector .....	1	92-01	<b>20A-415</b>	F4AZ-7H103A
	Sensor - Output (Case) - Square Connector .....	1	01-03	<b>20A-415B</b>	1L3Z-7H103AB
	Sensor - Output (Case) - Square Connector - Short Body .....	1	04-Up	<b>20A-415C</b>	3L3Z-7H103AA
	Sensor - Center Case - 4R70E/75E .....	1	04-Up	<b>20A-415E</b>	3L3Z-7M101AA
N.I.	Sensor - RWD Differential - Various .....	1	90-Up	<b>20A-300</b>	F85Z-2L373AB
N.I.	Case Connector:				
	- w/Harness - Soft Wire .....	1	92-97	<b>25A-150</b>	F6AZ-7G276AA
	- Connector Only - Hard Wire .....	1	98-Up	<b>25A-151</b>	F8AZ-7G276AA
	- Harness Only - Hard Wire .....	1	98-Up	<b>25A-152</b>	F8AZ-7G276BA
N.I.	Module - TCC - Shudder Eliminator - AOD-E .....	1	92-97	<b>30A-325</b>	N.L.
N.I.	External Harness - Repair :				
	- Case Connector - Solenoid - AOD-E .....	1	92-97	<b>35A-254</b>	F2PZ-14A464G
	- Speed Sensor - AOD-E .....	1	92-97	<b>35A-255</b>	F2PZ-14A464A
	- External Repair - MLPS - 8 Pin .....	1	95-96	<b>35A-267</b>	3U2Z-14S411-FVA
	- External Repair - DTR - 12 Pin .....	1	97-Up	<b>35A-269</b>	F75Z-14A411AA
<b>MISCELLANEOUS PRODUCTS</b>					
N.I.	Grommet:				
	- T.V. & Passing Gear Adjusting Rod - Narrow Groove - AOD .....	1	80-93	<b>96-209</b>	E0AZ-7F330A
	- T.V. & Passing Gear Adjusting Rod - Wide Groove - AOD .....	1	80-93	<b>96-209A</b>	E0AZ-7341D
	- Brass w/Clip - 4 Per Pack - AOD .....	1	80-93	<b>K96-209B</b>	F3SZ-7H303B
N.I.	Case Repair Sleeve:				
	- Long - AOD .....	1	80-93	<b>T-1695-SL</b>	N.L.
	- Short - AOD-E/W .....	1	92-Up	<b>T-1690-SL-E</b>	N.L.
N.I.	Clutch Replacer Guide .....	1	-	<b>T-0431</b>	N.L.
N.I.	PNP Remover/Installer .....	1	-	<b>T-0432</b>	N.L.
N.I.	Shift Linkage Removal/Installer Tool .....	1	-	<b>T-0445</b>	N.L.
N.I.	Lip Seal Installer/Protector Kit .....	1	-	<b>T-1600K</b>	N.L.
N.I.	Throttle Valve Cable Gauge .....	1	-	<b>T-1601</b>	N.L.
N.I.	Case Repair Tool w/Sleeve .....	1	-	<b>T-1695</b>	N.L.
N.I.	Cooler And Fuel Line Disconnect Tool .....	1	-	<b>T-1890</b>	N.L.
N.I.	Air Test Plate .....	1	-	<b>T-1617-A</b>	N.L.
N.I.	Teflon Sealing Ring Installer Kit - Direct Solid .....	1	-	<b>T-1618</b>	N.L.
N.I.	Teflon Sealing Ring Installer Kit - Turbine Shaft - Solid .....	1	-	<b>T-2142</b>	N.L.
N.I.	Reamer - For 53977V TV Plunger .....	1	-	<b>T-9110</b>	N.L.
N.I.	Reamer - For K53979 Valve Package .....	1	-	<b>T-9111</b>	N.L.
N.I.	Valve Body Plug Sealing Tool .....	1	-	<b>T-9139</b>	N.L.
N.I.	Technical Manual:				
	- AOD .....	1	-	<b>53Y01</b>	N.L.
	- AOD-E .....	1	-	<b>53Y02</b>	N.L.

AOD/AOD-E