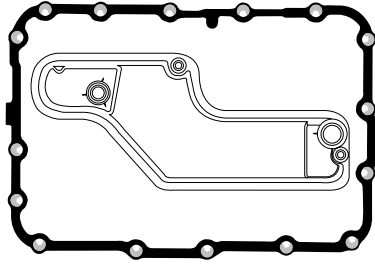


FORD 5R55N, 5R55S, 5R55W



FK27800R
16 Bolt

5R55N (99-Up)
Lincoln LS Jaguar X200
5R55W/S (02-Up)
Explorer

REBUILDER KITS

DESCRIPTION	QTY.	YEAR	DELUXE KIT	MASTER O/H KIT	LESS STEELS KIT	OVERHAUL KIT	GASKET & SEAL KIT
To order Kits with all Borg Warner frictions, use a 'KB' prefix instead of the traditional 'K' prefix.							
Rebuilder Kits - 5R55N (1)	1	99-Up		K2700N	K2700N-LS	K27900N	
Rebuilder Kits - 5R55W/S (2)	1	02-Up		K2700P	K2700P-LS	K27900P	

(1) Master Overhaul Kit and Less Steels Kit contain the intermediate bonded piston and forward bonded cushion for 99-01.
(2) Master Overhaul Kit and Less Steels Kit contain the forward bonded piston.

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
MISCELLANEOUS GASKETS & SEALS/PAN GASKETS					
N.I.	Gasket:				
	- Oil Pan - Molded Rubber	1	99-Up	13720AR	XW4Z-7A191CA
	- Pump - Latex Coated	1	99-Up	13702N	XW4Z-7A136CA
	- Valve Body - Bonded w/Plate - 5R55N	1	99-Up	13814N	XW4Z-7A490AD
	- Valve Body Cover - 5R55N	1	99-Up	13812N	XW4Z-7H173AA
	- Valve Body - Upper - 5R55N	1	99-Up	13539	N.L.
	- Valve Body - Lower - 5R55N	1	99-Up	13549	N.L.
	- Extension Housing	1	99-Up	13709N	XW4Z-7086AA
	Valve Body - Upper - 5R55W	1	02-Up	13539B	N.L.
	Valve Body - Lower - 5R55W	1	02-Up	13549B	N.L.
N.I.	Seal - Pump - Lathe Cut	1	99-Up	13701N	XW4Z-7A248AA

CLUTCH PLATES

Order Frictions with "B" prefix for Borg Warner brand, "R" prefix for Raybestos brand.

N.I.	Friction - w/Helical Groove:				
	- Overdrive Direct	2	99-Up	27504B	F7ZZ-7B164CA
	- High/Reverse - Internal Tooth	4/5	99-Up	27304M	XW4Z-7B164BA
	- High/Reverse - External Tooth	4/5	99-Up	27304N	XW4Z-7B442BA
	- Forward	4/5	99-Up	27404N	XW4Z-7B164AA
	- Intermediate - Internal Tooth - 5R55N	3/4	99-Up	27604M	XW4Z-7B164CA
	- Intermediate - External Tooth - 5R55N	3/4	99-Up	27604N	XW4Z-7B442CA
N.I.	Steel:				
	- Overdrive Direct - .065	2	99-Up	27305B	XW4Z-7B442GA
	- Forward - .060	4/5	99-Up	27505N	XW4Z-7B442AA

FILTERS/FILTER KITS

Order Filter Kits with "FK" prefix for Cork-Neoprene, "FFK" prefix for Fibre.

N.I.	Filter Kit - w/Molded Pan Gasket - 5R55N	1	99-Up	FK27800R	N.L.
	Filter Kit - w/Molded Pan Gasket - 5R55W	1	02-Up	FK27800S	N.L.
	Filter - w/.400 Inlet - 5R55N (Purchase 13782E Lg/13783E Sm Separately)	1	99-Up	27800R	XW4Z-7A098BB
	Filter - w/2.125 Inlet - 5R55W (Purchase 13782F Lg/13783F Sm Separately)	1	02-Up	27800S	1L2Z-7A098AC
N.I.	Solenoid Screen Plate - All	1	99-Up	27713	N.L.

BRAKE BANDS

Order NEW Brake Bands with "B" prefix for Borg Warner brand, "R" prefix for Raybestos brand.

N.I.	Overdrive/Intermediate - Flex - 5R55N	2	99-Up	27320H	XW4Z-7D034BA
	Overdrive/Intermediate - Flex - High Energy - 5R55W	2	02-Up	27320K	1L2Z-7D034AA
	Low/Reverse - Split	1	99-Up	27520N	XW4Z-7D095AA

FORD 5R55N, 5R55S, 5R55W

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
METAL CLAD SEALS					
N.I.	Pump - w/o Flange - All	1	99-Up	27601E	F77Z-7A248AA
N.I.	Extension Housing - 2WD - 5R55N	1	99-Up	27695N	XW4Z-7052AA
N.I.	Extension Housing - 2WD - 5R55W	1	02-Up	53695F	F6UZ-7052A
N.I.	Adapter - 4WD - 5R55W	1	02-Up	27695W	1L2Z-7052BA

BUSHINGS					
N.I.	Bushing Kit - All	1	99-Up	K27905P	N.L.

THRUST WASHERS/NEEDLE BEARINGS					
N.I.	Front Pump - Selectives - Plastic - Lg. I.D. :				
	- .055	AR	99-Up	27209JA	F7TZ-7D014VA
	- .063	AR	99-Up	27209KA	F7TZ-7D014TA
	- .071	AR	99-Up	27209MA	F7TZ-7D014MA
	- .074	AR	99-Up	27209SA	F7TZ-7D014NA
	- .079	AR	99-Up	27209NA	F7TZ-7D014PA
	- .083	AR	99-Up	27209TA	F7TZ-7D014RA
	- .087	AR	99-Up	27209PA	F7TZ-7D014SA
	- .095	AR	99-Up	27209RA	N.L.
N.I.	Front Hub Bearing	1	99-Up	27407P	XW4Z-7F374AA

HARD PARTS

Hard Parts may only require the base number for OEM/Aftermarket New. A "N" suffix may also be required or a "-R" suffix for remanufactured. Exceptions are listed individually.

NOTE: A separate column is provided to indicate a primary or specific brand/type.

ILL.	DESCRIPTION	BRAND	QTY.	YEAR	PART NO.	REFERENCE NO.
N.I.	Pump - Complete - Body/Cover		1	99-Up	27200P	YW4Z-7A103AC
N.I.	Drum - Overdrive Direct - 5R55N/W		1	99-Up	27965P	XW4Z-7L669AA
N.I.	Planet - Overdrive - 25T - 5R55N		1	99-02	27413P	XW4Z-7B446BA
	Planet - Overdrive - 28T - 5R55N/W		1	03-Up	27413T	2L2Z-7B446AA
N.I.	Drive Plate - Overdrive Sun Gear - 24T - 5R55N		1	99-02	27964P	XW4Z-7660AA
	Drive Plate - Overdrive Sun Gear - 38T - 5R55N/W		1	03-Up	27964T	N.L.
N.I.	Sun Gear - Overdrive - 24T - 5R55N		1	99-02	27966	F7RZ-7D063AA
	Sun Gear - Overdrive - 38T - 5R55N/W		1	03-Up	27966T	2L2Z-7D063AA
N.I.	Outer Race Shaft/Sprag/Ring Gear Package - 72T - 5R55N		1	99-02	K27970D	XW4Z-7L678AB
	Outer Race Shaft/Sprag/Ring Gear Package - 94T - 5R55N/W		1	03-Up	K27970T	N.L.
N.I.	Sprag - Overdrive - Plastic - w/Guide		1	99-Up	27960D	F77Z-7A089AB
N.I.	Support - Center - w/Bearing		1	99-Up	27902H	XW4Z-7A130DA
N.I.	Drum - Intermediate Brake		1	99-Up	27300P	XW4Z-7D044CB
	Drum - Forward Clutch - (Aluminum/Bonded Piston Design)		1	99-Up	27400P	1L2Z-7A360AA
N.I.	Piston - Forward Clutch - (Bonded)		1	01-Up	27577	1L2Z-7A262AA
N.I.	Front Planet - 6 Gear - (3/99-Up) - 23T - 5R55N/W		1	99-Up	27412P	XL2Z-7A398EA
N.I.	Shell - Sun Gear - w/Race - 55T - (3/99-Up) - w/Bearing - 5R55N		1	99-Up	27510P	YW4Z-7A019AA
	Shell - Sun Gear - w/Race - 55T - w/o Bearing - 5R55W		1	02-Up	27510T	1L2Z-7A019BA
N.I.	Sprag - Intermediate - w/Outer Race - 5R55N		1	99-Up	K27930	XW4Z-7A089CA
N.I.	Planet - Rear - 5 Gear		1	99-Up	27950P	XW4Z-7D006AA
N.I.	Hub - Ring Gear - Front		1	99-Up	27408P	YW4Z-7B067AA
	Hub - Ring Gear - Rear		1	99-Up	27437P	XW4Z-7D164BA
N.I.	Ring Gear - Front		1	99-Up	27409P	YW4Z-7D392AA
	Ring Gear - Rear		1	99-Up	27438P	N.L.
N.I.	Drum - Reverse - w/Sprag		1	99-Up	K27945P	XW4Z-7C498AA
N.I.	Sprag - Low - 30 Elements		1	99-Up	27940P	N.L.

5R55N

FORD 5R55N, 5R55S, 5R55W

ILL.	DESCRIPTION	BRAND	QTY.	YEAR	PART NO.	REFERENCE NO
HARD PARTS (Cont.)						
N.I.	Piston - Servo:					
	- Intermediate - 2.770 - Bonded - (Tag Code A) - 5R55N		1	99-Up	27528P	XW4Z-7D021HA
	- Intermediate - 2.570 - Bonded - (Tag Code B) - 5R55N		1	99-Up	27528L	XW4Z-7D021JA
	- Intermediate - 2.810 - Bonded - 5R55W		1	02-Up	27528T	1L2Z-7D021CA
	- Overdrive - 2.900 - Bonded - (Tag Code A) - 5R55N		1	99-Up	27528R	XW4Z-7D021LA
	- Overdrive - 2.570 - Bonded - (Tag Code B) - 5R55N/W		1	99-Up	27528M	XW4Z-7D021KA
	- Low/Reverse - Bonded - 5R55N		1	99-Up	27528W	XW4Z-7D189AA
	- Low/Reverse - Bonded - 5R55W		1	02-Up	27528Y	N.L.
N.I.	Piston - Intermediate Clutch - Bonded - 5R55N		1	99-Up	27576	XW4Z-7E005AA
N.I.	Cushion - Forward Clutch - Bonded - 5R55N		1	99-01	27575P	XW4Z-7B070AA
N.I.	Drain Plug / Fluid Level Plug		1	99-Up	96-185	2W4Z-7A010AA
ELECTRICAL PRODUCTS						
N.I.	Switch - DTR		1	99-Up	15A-222	XW4Z-7F293AA
N.I.	Sensor - Input - 5R55N/W		1	99-Up	20A-222	XW4Z-7H103AA
N.I.	Sensor - Fluid Pressure - 5R55N		1	99-Up	20A-106	XW4Z-7E440AA
N.I.	Solenoid Block - 5R55N		1	99-Up	31A-115	XW4Z-7G391AC
N.I.	Solenoid Block - 5R55W		1	02-Up	31A-115B	1L2Z-7G391AE
MISCELLANEOUS						
N.I.	Technical Manual - 5R55N		1	99-Up	27Y06	N.L.
NOTES						